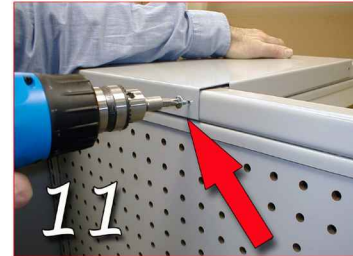
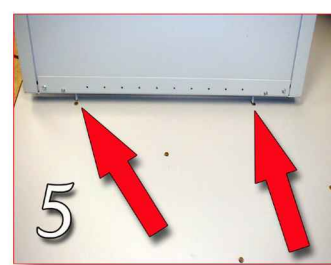
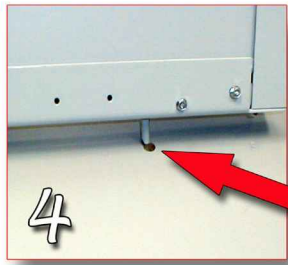
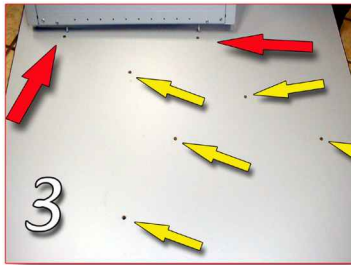
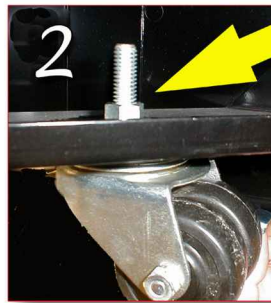
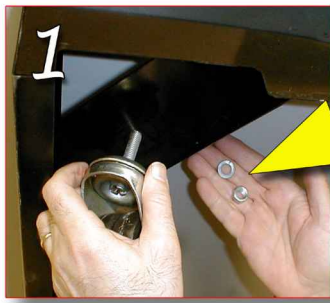
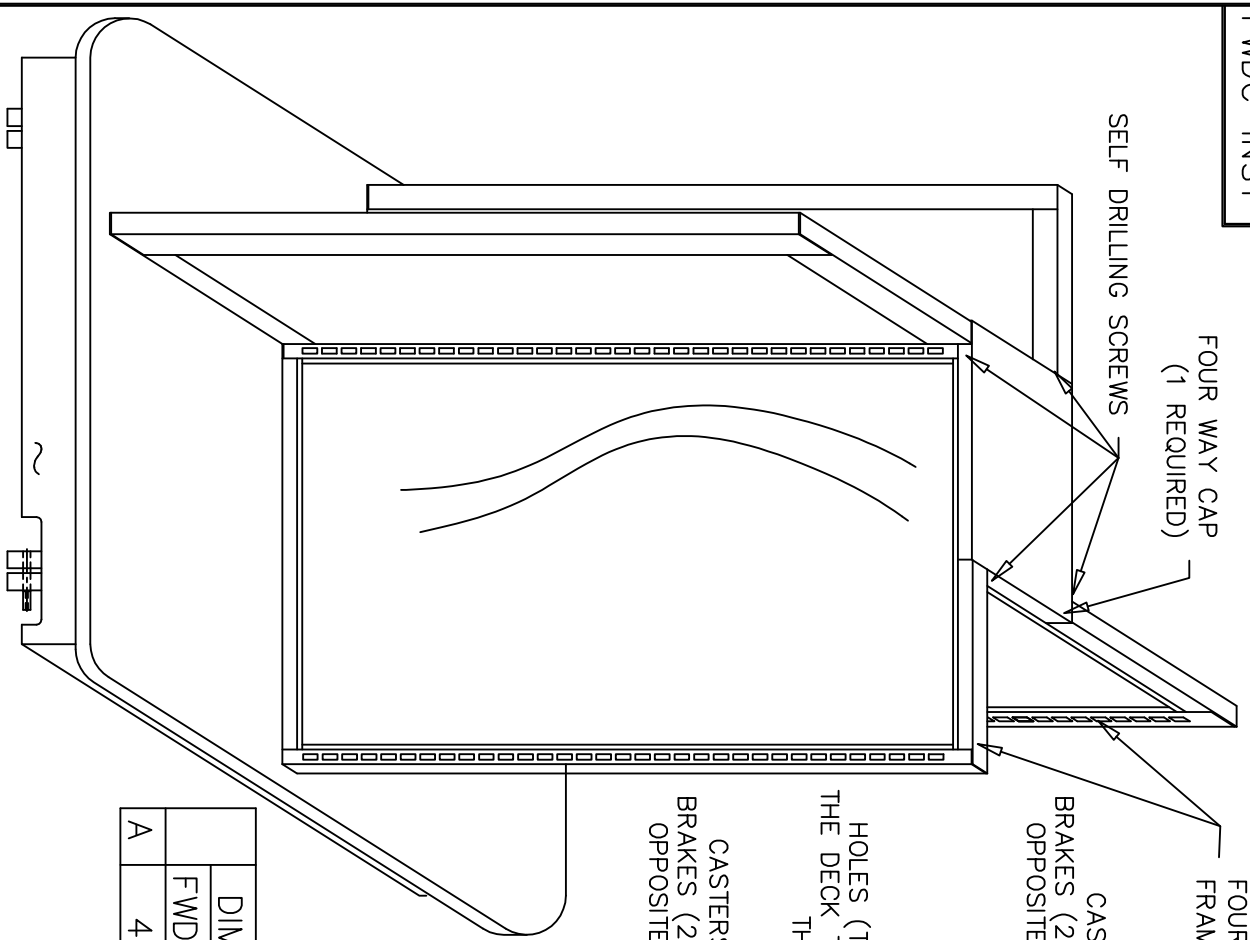




"4 Way deck with casters-assembly"



1. Attach casters to the bottom of deck. Turn the deck upside down and assemble the casters to the holes at the corners using supplied lock washers and nuts. Assemble casters with brakes at opposite corners. Tighten the nuts. (pictures 1 & 2). Turn the deck upright.
2. Locate the frames on the deck. Pins at the bottom of the frames (red arrows in pic. 3) goes into the locating holes on the deck (yellow arrows in pic 3). Pictures 3 - 9.
3. Attach the four-way cap over the frames. Note that the channels of the cap straddle the frames. Fasten the cap to frames using the supplied self drilling screws (Pictures 10 & 11).



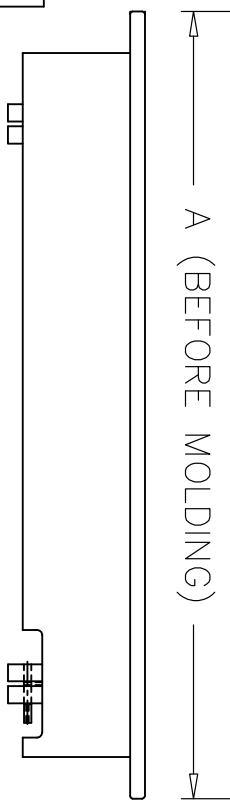
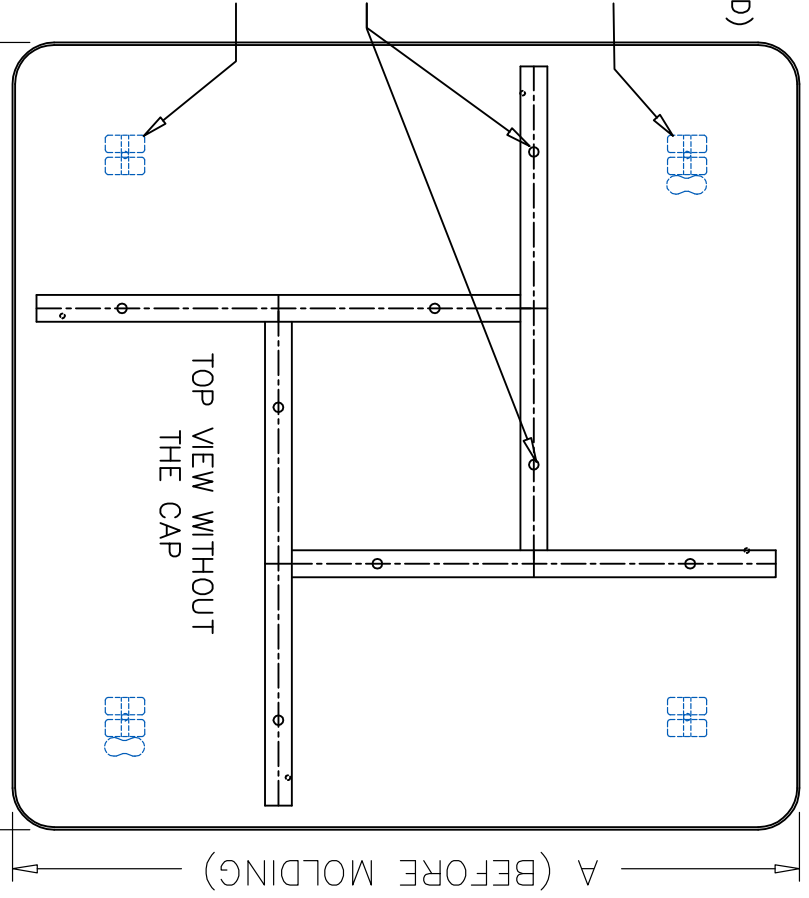
| DIMENSIONS | |
|------------|-------|
| FWD40 | FWD48 |
| A | 48" |

ENGINEERING
FEB 21 2022
ISSUED

ATTACH CASTERS TO THE BOTTOM OF DECK. NOTICE THAT THE DECK HAS CORNERS WITH HOLES AND THE CASTERS HAVE THREADED STEMS. PUSH STEM THROUGH THE HOLE AND ASSEMBLE THE LOCK WASHER AND THE NUT.

LOCATE THE FRAMES ON THE DECK USING THE PINS AND THE LOCATOR HOLES.

ATTACH THE FOUR-WAY CAP OVER THE FRAMES. NOTE THAT THE CHANNELS OF THE CAP STRADDLE OVER THE FRAMES. ATTACH THE SELF DRILLING SCREWS THROUGH THE HOLES ON THE CAP



| | | | |
|---|-------------|-------------------------------------|------|
| 2 | 02 Dec 2004 | ASSEMBLING & VIEWS OF CASTERS ADDED | A.M. |
| 1 | 12-07-95 | REDRAWN W/CASTERS | A.M. |
| # | DATE | MODIFICATIONS | INTL |



Kent Unlimited, Inc.

TITLE: ASSEMBLY INSTRUCTIONS
 FOUR-WAY DECK W/CASTERS

| | | |
|--------------------|------------|-----------|
| DATE: 30 Aug. 1991 | DWN. R & D | APP. |
| FILE LOCATION: | DWG. NO. | FWDC-INST |
| C:\w\fwd_inst.dwg | | |